

Receiving Report

Date: 13-8-26 Batch No: 126705
 Supplier: ThyssenKrupp Dart P/O: 20536

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 Release Note Attached: Yes ☐ No ☒ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection DAS N/A ☒
 Work Order 16 N/A ☒
9-89 13/08/26 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 13-8-26
 Date
 Received/Costing
 Initial SP

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO20536 Receipt Dates from 8/26/2013 to 8/26/2013

All Item ID/GL/WOs	All Rec. Employees	All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO20536	3		M7075T6B1.500X1.5 f 00		7/23/2013	8/26/2013	12.0000	\$19.06	0.0000	0	\$228.77
CAD	No		7075 T6 BAR 1.500 f x 1.500 m126705		12.0000	DESJ02		\$228.77	0.0000	0	
Total Received Quantity:											12.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$228.77
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

No: PEC 837056

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 22Aug13 at 16:13 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-595861- 1 Your PO # 20536 REPLACEMENT
 ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9
 1.50" X 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
MA20126120	569884	12 ' .2500 "	1	33

TOTAL:	Tags	PCS	LBS
	1	1	33

Heat Number MA20126120 *** Chemical Analysis ***

REPLACEMENT FROM 586325-003 LOST ON VIM TRANSFER
 NO SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 TUBE GW. 39 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Cont. Contact No.

Govt. Contract No

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet.

Manufactured under an ISO/TS 16949 registered quality management system
Melted and manufactured in the USA.

Michael M. ...

Manufactured under an ISO/TS 16949 registered quality management system
Melted and manufactured in the USA.

Zhou Wang, Quality Assurance Manager

BOL 000160956
QRR

ASTM B211-12E1
AMS 4123H (Except Marking)
QQA-225/9E
AMS-QQA-225/9
Material conforms to T6 require

Product produced and marked to the requirements of AMS-QC-A-225/9 also meets the requirements of QQ-A-225/9. Product produced and marked to the requirements of QC-A-225/9 also meets the requirements of AMS-QC-A-225/9.

TEST REQUIREMENTS	Test	Test	Test	Test	Test	Test	Test	Test	Test
	U.T.S.	T.Y.S.	%Elong						
	Max: Min:	77.0	66.0	07.0					

Test Results									
Lot / Work Order	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong					
MA20126120	3	Max:	81.4	74.5	16.5				
		Mfn:	80.0	73.1	16.0				

When 2 or more tests per lot are made, the highest and lowest values are reported. Analysis obtained from one or more samples in this lot

TEST ABBREVIATIONS

%Elong	Elongation % in 2
0	0
10	10
20	20
30	30
40	40
50	50
60	60
70	70
80	80
90	90
100	100

Aluminum Association Chemical Composition Limits (in Weight %)

	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL			
ALLOY	MAX	0.40	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem			
7075	MIN		1.2		2.1	0.18	5.1		Each	Total				

Actual Started Chemistry

LOTWORK ORDER		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL		
MA20126120	MAX	0.06	0.16	1.7	0.03	2.5	0.20	5.9	0.02	LT 0.05	LT 0.15	Rem		
	MIN	0.05	0.14	1.6	0.02	2.5	0.19	5.7	0.02					

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA

Del.: 2402643918

CstAr
CstOr 251053

Wgt.: 33.000 LB

Date 08/15/2013

John. J. Smith,

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577

OUTSTANDING PO REPRINT

Purchase Order ID PO20536

Purchase Order Date 7/11/2013

PO Print Date 8/26/2013

Page Number 1 of 1

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Requisition Nbr	
Vendor Fax	905 738 9033	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
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Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Unit Price	Extended Price
3	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	7/23/2013 Yes	✓ 12.00 f	\$19.5833	\$235.00

Special Inst: SAME AS ABOVE

Line Total: \$235.00

Outstanding PO Total: \$235.00

Change Nbr: 4

Change Date: 7/12/2013

Pricing listed above is as per contract
agreement between Dart Aerospace
and the respective manufacturer.
No substitution or deviation without



DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. 7075T6B	REV. B SHEET 1 OF 1
DATE 06.11.24		TITLE 7075-T6 BAR	SCALE NTS
A	05.07.20	NEW ISSUE	
B	06.11.24	REMOVED "ROUND" FROM BAR DESCRIPTION	

RELEASED
06.11.24 #

PURCHASE MATERIAL: 7075-T6 (OR T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/ 4123/ 4186/ 4187) OR
PER AMS-QQ-A-200/11

PART NUMBER: M7075T6B

T.TTT	X	WW.WWW	WHERE T.TTT = THICKNESS IN INCHES
THICK		WIDTH	WW.WWW = WIDTH IN INCHES

EG. 1.0" x 1.5" BAR = M7075T6B1.000X01.500

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